



Shepcote Distributors Ltd
Pexton Road
Kelleythorpe Industrial Estate, Driffield
East Yorkshire, YO25 9FR

Tel: 01377 252537
Email: technical@shepcote.com
www: www.shepcote.co.uk

Product Specification

Product Information

Product Name	Dried Sweetened Papaya	
Product Description	Dehydrated Papaya with sugar and preservatives	
Ingredient	% in Mixing Bowl	Country of Origin
Papaya	52 - 62%	Thailand
Sugar	38 - 48%	Thailand
Sulphur Dioxide (E220)	<1%	China, Thailand

Ingredient Declaration

Ingredients: Papaya (52%), Sugar, Preservative: **Sulphur Dioxide**

Pack Size(s) – Bulk	Product Code	Pack Size	Product Code	Pack Size
	0617105	5kg	0617334	4 x 5kg
Pack Size(s) – Repacked	Product Code	Pack Size	Product Code	Pack Size
	0617396	6 x 1kg	0617400	10 x 1kg
	0617516HP	12 x 160g		

This list is not exhaustive

Photograph

Typical Example of Raw Material



Shelf Life & Storage Conditions

Maximum Shelf at Packing	720	Days
Minimum Life on Receipt (MLOR)	90	Days
Storage Temperature on Delivery	Ambient	
Storage Instructions	Store in a cool dry place out of direct sunlight	

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Microbiological Standards

Test	Target	Acceptable	Reject
TVC	<10,000 cfu/g	50,000 cfu/g	>50,000 cfu/g
E.coli	<10 cfu/g	100 cfu/g	>100 cfu/g
S.aureus	<10 cfu/g	100 cfu/g	>100 cfu/g
Enterobacteriaceae	<50 cfu/g	100 cfu/g	>100 cfu/g
Yeasts & Moulds	<500 cfu/g	2,000 cfu/g	>2,000 cfu/g
Salmonella	Not Detected in 25g	Not Detected in 25g	Detected in 25g

Chemical Standards

Test	Target	Acceptable	Reject
Moisture	<13%	15%	>15%
SO2	<100ppm	100ppm	>100ppm

Sensory Details

Appearance	Irregular Orange to Red coloured pieces
Aroma	Sweet, fruity with characteristic Papaya aroma
Taste	Sweet, fruity, slightly sour taste with no off flavours
Texture	Firm, non-sticky with chewy crystalline texture

Physical Standards

Parameter	Target	Acceptable	Reject
Size (mm)	6 – 12mm	-	-
Off Size (w/w)	<20%	20%	>20%
Black Spot (w/w)	<3%	3%	>3%
EVM (per kg)	<0.01%	0.01%	>0.01%
Clump (w/w)	<10%	10%	>10%
Evidence of Infestation	Absent	Absent	Present

Bulk Packaging

	Primary	Secondary
Material	Food Grade Polythene Liner	Corrugated Cardboard Box
Closure Method	Heat Sealed	Tape

Repacked Packaging

	Primary	Secondary
Material	Clear food grade plastic	Corrugated Cardboard
Closure Method	Heat Seal	Brown Gum Tape or Clear Sticky Tape



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Nutritional Information

Parameter	Per 100g
Energy (kJ)	1508
Energy (Kcal)	355
Protein (g)	0.0
Available Carbohydrates (g)	87.5
Of Which Sugars (g)	76.0
Fat (g)	0.0
Of Which Saturates (g)	0.0
Salt (g)	0.3
Fibre (g)	2.5

Source: Suppliers Data

Allergens

Component (and products thereof)	Contains (Bulk)	Contains (Repack)	Handled at Shepcote	Comments
Cereals containing gluten	N	MC	<input checked="" type="checkbox"/>	
Crustaceans	N	N	<input type="checkbox"/>	
Eggs	N	N	<input checked="" type="checkbox"/>	
Fish	N	N	<input type="checkbox"/>	
Peanuts	N	MC	<input checked="" type="checkbox"/>	
Soybeans	N	N	<input checked="" type="checkbox"/>	
Milk	N	N	<input checked="" type="checkbox"/>	
Nuts	N	MC	<input checked="" type="checkbox"/>	
Celery	N	N	<input checked="" type="checkbox"/>	
Mustard	N	N	<input checked="" type="checkbox"/>	
Sesame	N	MC	<input checked="" type="checkbox"/>	
Sulphur Dioxide >10 mg/kg	Y	Y	<input checked="" type="checkbox"/>	100ppm Max
Lupin	N	N	<input type="checkbox"/>	
Molluscs	N	N	<input type="checkbox"/>	

Y = Contains, N = Does Not Contain, MC = May Contain

Suitable for

Group	Bulk	Repacked
Vegetarian	Yes	Yes
Vegan	Yes	Yes
Kosher (Certified)	No	No
Halal (Certified)	No	No

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Other Intolerances and/or Food Groups

Component	Contains		Comments
	Yes	No	
Genetically Modified Organisms (GMO)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Irradiated Materials	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Hydrogenated Fat/Oil	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Palm Oil	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Maize or Maize Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Vegetable & Vegetable Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Yeast & Yeast Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Seeds, Seed Oil & Seed Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Fruit & Fruit Derivatives	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Papaya
Flavouring, Colours or Preservatives	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Preservative: Sulphur Dioxide
Beef, Pork, Lamb, Poultry & Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Gelatine	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Other Animal Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Added Sugar	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Sugar
Added Salt	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Mono Sodium Glutamate (MSG)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Artificial Colours Including Azo Dyes	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
BHA/BHT	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Kiwi	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Cinnamon	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Cocoa	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Coriander	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

Signed for and on behalf of		Signature	Date
Name	Position		

Please sign and return a copy of this specification within two weeks of receipt. Failure to do so will be deemed as customer acceptance

Signed for and on behalf of Shepcote Distributors Ltd			
Name	Position	Signature	Date
Jurate Junduliene	Quality Manager		11.02.25

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