



**Shepcote Distributors Ltd**  
Pexton Road  
Kelleythorpe Industrial Estate, Driffield  
East Yorkshire, YO25 9FR

Tel: 01377 252537  
Email: [technical@shepcote.com](mailto:technical@shepcote.com)  
www: [www.shepcote.co.uk](http://www.shepcote.co.uk)

### Product Specification

#### Product Information

Product Name	Double Cut Orange Peel	
Product Description	Diced candied orange peel	
Ingredient	% in Mixing Bowl	Country of Origin (Manufactured in the Netherlands)
Orange Peel	57%	Italy
Glucose-Fructose Syrup	21.5%	France, Belgium, Hungary, Bulgaria
Sugar	21.5%	Netherlands
Citric Acid	<1%	Belgium, China

#### Ingredient Declaration

Ingredients: Orange Peel, Glucose-Fructose Syrup, Sugar, Acidity Regulator: Citric Acid

Pack Size(s) - Bulk	Product Code	Pack Size	Product Code	Pack Size
	0624110	10kg	0624112	12.5kg
Pack Size(s) - Repacked	Product Code	Pack Size	Product Code	Pack Size
	0624103	3kg	0624314	4 x 3kg
	0624396	6 x 1kg	0624400	10 x 1kg

This list is not exhaustive

#### Photograph

Typical Example of Raw Material



#### Shelf Life & Storage Conditions

Maximum Shelf at Packing	365	Days
Minimum Life on Receipt (MLOR)	90	Days
Storage Temperature on Delivery	Ambient	
Storage Instructions	Store in a cool dry place out of direct sunlight	



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#### Microbiological Standards

Test	Target	Acceptable	Reject
TVC	<10,000 cfu/g	50,000 cfu/g	>50,000 cfu/g
E.coli	<10 cfu/g	100 cfu/g	>100 cfu/g
S.aureus	<10 cfu/g	100 cfu/g	>100 cfu/g
Enterobacteriaceae	<50 cfu/g	100 cfu/g	>100 cfu/g
Yeasts & Moulds	<500 cfu/g	2,000 cfu/g	>2,000 cfu/g
Salmonella	Not Detected in 25g	Not Detected in 25g	Detected in 25g

#### Chemical Standards

Test	Target	Acceptable	Reject
Water Activity	<0.76	0.76	>0.76
°Brix	74.5	71 - 78	Outside Range
pH (% w/w)	4.25	3.5 - 5.0	Outside Range
SO <sub>2</sub>	<10 mg/kg	30 mg/kg	>30 mg/kg

#### Sensory Details

Appearance	4 x 4mm diced orange peel
Aroma	Sweet, orange with no off or rancid odours
Taste	Sweet, orange with no off or rancid flavours
Texture	Firm

#### Physical Standards

Parameter	Target	Acceptable	Reject
Leaf or Fragments (per kg)	Absent	4	>4
Stem Fragments (per kg)	Absent	4	>4
Pips or Fragments	Absent	5	>5
Button / Eyes or Fragments	<50	50	>50
Discoloured Pieces	<50	50	>50
Inclusion of other fruit pieces	<10	10	>10

#### Bulk Packaging

	Primary	Secondary
Material	Food Grade PE Bag	Corrugated Cardboard Box
Closure Method	Folded	Tape
Repacked Packaging		
	Primary	Secondary
Material	Clear food grade plastic	Corrugated Cardboard
Closure Method	Heat Seal	Brown Gum Tape or Clear Sticky Tape

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Nutritional Information	
Parameter	Per 100g
Energy (kJ)	1332
Energy (Kcal)	314
Protein (g)	0
Available Carbohydrates (g)	76
Of Which Sugars (g)	70
Fat (g)	0
Of Which Saturates (g)	0
Salt (g)	0.4
Fibre (g)	5

Source: Supplier Specification

Allergens				
Component (and products thereof)	Contains (Bulk)	Contains (Repack)	Handled at Shepcote	Comments
Cereals containing gluten	N	MC	<input checked="" type="checkbox"/>	
Crustaceans	N	N	<input type="checkbox"/>	
Eggs	N	N	<input checked="" type="checkbox"/>	
Fish	N	N	<input type="checkbox"/>	
Peanuts	N	MC	<input checked="" type="checkbox"/>	
Soybeans	N	N	<input checked="" type="checkbox"/>	
Milk	N	N	<input checked="" type="checkbox"/>	
Nuts	N	MC	<input checked="" type="checkbox"/>	
Celery	N	N	<input checked="" type="checkbox"/>	
Mustard	N	N	<input checked="" type="checkbox"/>	
Sesame	N	MC	<input checked="" type="checkbox"/>	
Sulphur Dioxide >10 mg/kg	MC	MC	<input checked="" type="checkbox"/>	
Lupin	N	N	<input type="checkbox"/>	
Molluscs	N	N	<input type="checkbox"/>	

Y = Contains, N = Does Not Contain, MC = May Contain

Suitable for		
Group	Bulk	Repacked
Vegetarian	Yes	Yes
Vegan	Yes	Yes
Kosher (Certified)	Yes	No
Halal (Certified)	Yes	No

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#### Other Intolerances and/or Food Groups

Component	Contains		Comments
	Yes	No	
Genetically Modified Organisms (GMO)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Irradiated Materials	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Hydrogenated Fat/Oil	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Palm Oil	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Maize or Maize Derivatives	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Citric Acid and/or Glucose-Fructose Syrup can be derived from maize
Vegetable & Vegetable Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Yeast & Yeast Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Seeds, Seed Oil & Seed Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Fruit & Fruit Derivatives	<input checked="" type="checkbox"/>	<input type="checkbox"/>	Orange Peel
Flavouring, Colours or Preservatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Beef, Pork, Lamb, Poultry & Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Gelatine	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Other Animal Derivatives	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Added Sugar	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
Added Salt	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Mono Sodium Glutamate (MSG)	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Artificial Colours Including Azo Dyes	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
BHA/BHT	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Kiwi	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Cinnamon	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Cocoa	<input type="checkbox"/>	<input checked="" type="checkbox"/>	
Coriander	<input type="checkbox"/>	<input checked="" type="checkbox"/>	

Signed for and on behalf of		Signature	Date
Name	Position		

Please sign and return a copy of this specification within two weeks of receipt. Failure to do so will be deemed as customer acceptance

Signed for and on behalf of Shepcote Distributors Ltd			
Name	Position	Signature	Date
Jurate Junduliene	Quality Manager		17.04.25

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